

Review Details for SCQD ID

Done

Supplier ID	amid510082	SCQD ID:	SCQD5723
Supplier DUNS Number	915629159	Requester:	Subhrangsu Adhikari
Supplier Name	HEAVY METAL AND TUBES LIMITED	* Select your business:	STEAM
* Process Type:			
* Qualification Type:	New Qualification	Re-Qualification based on performance:	
Expiration Date:	04-Sep-2017		
Requested Due Date:	24-Sep-2014		
Comments for approvers:			
* Supplier Lead Buyer:	N-Prem Anand (Alstom - STEAM)	Commercially Approved	<i>(Approved on Tuesday, September 9, 2014)</i>
* Qualification Manager:	Ankur1 JAIN (Alstom - STEAM)	Commercially Approved with Conditions	<i>(Approved on Wednesday, September 10, 2014)</i>
EHS:	(no value)		
Director/Head of Sourcing:	Ilamparithi Alwarsamy (Alstom - STEAM)		<i>(Approved on Thursday, September 11, 2014)</i>
Director/Head of Supplier Quality:	Niladri Basu (Alstom - STEAM)		<i>(Approved on Tuesday, September 16, 2014)</i>
	Final Qualification Status	Commercially Approved with Conditions	


Restrictions

Commercial:
Market / Country:
Quality:

Conditions

Commercial:
Quality: Ref Supplier Audit Finding Tracker in SDA for updated Pending Conditions to be considered while raising and execution of PO.

Task Comment By Approvers

		Add Comment  Threaded
Owner		Date
Subhrangsu Adhikari		09/09/2014 02:54 PM
N-Prem Anand <i>Review</i>	Approved	09/09/2014 05:04 PM

Ankur1 JAIN <i>Review</i> Approved	09/11/2014 10:09 AM
Ilamparithi Alwarsamy <i>Review</i> This supplier is already approved by Alstom Thermal services.	09/11/2014 04:17 PM
Niladri Basu <i>Review</i> Approved for commercial qualification based on reports attached. Product qualification is to be carried out as per PSR009 prior to release of first order	09/16/2014 04:27 PM

Done

Review Details for Qualification Id

[Save Changes](#) [Cancel](#)

Product Qualification Direct Link: <https://www.sourcingservice.com/alstompowersource/S2/Main/ad/view/config.alstom.directAction.ViewProductQualification?qualificationID=PQR35575>

Supplier ID: amid510082
 Supplier Name: **HEAVY METAL AND TUBES LIMITED**
 Supplier Address: 1 Vijay Vi Heavy Metal AHMADABAD, 380009 India

Focus Product-Supplier Combination:

Qualification Id: PQR35575 [Create Action](#) [ReQualification / New Revision](#) [Extend Review Date](#)

Requester: Subhrangsu Adhikari

Section 1 - Product Details

Product Code: * 31351225A1 - Tubes from mill - Carbon Steel - Seamless Cold Finished
 HACC Code: 31351225 - Boiler pressure parts - CS/Low alloy only
 Product Qualification Level: A
 Product Qualification Status: Initial Production Release
 Conditions/Restrictions: ⓘ (Make sure not to exceed 15 lines of text.)
 Due For Review Date: 20-Oct-2017
 Sent to Supplier:
 ERP Updated:

Section 2 - Responsibilities

Ordering Unit (Alstom Organization): * STIE 2-Pass Boilers Delhi..., Steam Boilers Mnf Durgapu..., All
 Ordering Unit Quality Contact: * Ankur1 JAIN (Approved on Friday, October 31, 2014)
 Ordering Unit Procurement Contact: * Agnes Ritter (Approved on Monday, November 17, 2014)
 Special Process Specialist: (no value)
 Product Owner Or Engineering: * Robert Kunkel (Approved on Monday, November 17, 2014)
 Requested Due Date: 15-Nov-2014

Associated Change Request:

Qualification Id ↑	Product Qualification Status	Request Status	Due For Review Date
No items			

Section 3 - Documentation

Public Documents: Document & photo - heavy metal.zip
 MPA Checklist.xlsx
 Alstom DGP Questionnaire for Pipe &Tube Mill-India .pdf
 Classified Documents: 20141218_013544_ApprovalSheet.xls
 Classified Viewers: (no value)

Related Document Links: ⓘ

Related Document Links	Title
No items	

Comments: ⓘ

Change Log:

Modification Date ↑	Name	
31-Oct-2014	Subhrangsu Adhikari	saved

Section 4 - Task Comment

[Add Comment](#) [Threaded](#)

Owner	Date
Subhrangsu Adhikari	10/31/2014 12:32 PM
Ankur1 JAIN Review Approved	10/31/2014 12:35 PM
Stefan Juettner Review Approved	10/31/2014 04:14 PM
Agnes Ritter Review Approved for typically small quantities, after-market projects.	11/17/2014 03:18 PM
Robert Kunkel Review Approved	11/17/2014 06:29 PM
Arijit Goon Review Approved . Initial order would be of a low volume.	11/18/2014 08:28 AM
Chandan Adhya Review Approved	12/18/2014 03:05 PM

Section 5 - Historical Product Qualification / Change Resuests

List of Previous Versions:

No items

Qualification Id ↑	Product Qualification Status	Request Status	Due For Review Date
<i>No items</i>			

Save Changes Cancel

Review Details for Qualification Id

[Save Changes](#) [Cancel](#)

Product Qualification Direct Link: <https://www.sourcingservice.com/alstompowersource/S2/Main/ad/view/config.alstom.directAction.ViewProductQualification?qualificationID=PQR35579>

Supplier ID: amid510082
 Supplier Name: **HEAVY METAL AND TUBES LIMITED**
 Supplier Address: 1 Vijay Vi Heavy Metal AHMADABAD, 380009 India

Focus Product-Supplier Combination:

Qualification Id: PQR35579 [Create Action](#) [ReQualification / New Revision](#) [Extend Review Date](#)
 Requester: Subhrangsu Adhikari

Section 1 - Product Details

Product Code: * 31351225A2 - Tubes from mill - Carbon Steel - Seamless Hot Finished
 HACC Code: 31351225 - Boiler pressure parts - CS/Low alloy only
 Product Qualification Level: A
 Product Qualification Status: Initial Production Release
 Conditions/Restrictions: [i](#) upto 76.2 mm OD
 (Make sure not to exceed 15 lines of text.)
 Due For Review Date: 20-Oct-2017
 Sent to Supplier:
 ERP Updated:

Section 2 - Responsibilities

Ordering Unit (Alstom Organization): * Steam Boilers Mnf Durgapu..., STIE 2-Pass Boilers Delhi...
 Ordering Unit Quality Contact: * Ankur1 JAIN *(Approved on Friday, October 31, 2014)*
 Ordering Unit Procurement Contact: * Agnes Ritter *(Approved on Monday, November 17, 2014)*
 Special Process Specialist: (no value)
 Product Owner Or Engineering: * Robert Kunkel *(Approved on Monday, November 17, 2014)*
 Requested Due Date: 15-Nov-2014

Associated Change Request:

Qualification Id ↑	Product Qualification Status	Request Status	Due For Review Date
No items			

Section 3 - Documentation

Public Documents: Classified Documents: 20141218_015335_ApprovalSheet.xls
 Classified Viewers: (no value)

Related Document Links: [i](#)

Related Document Links	Title
No items	

Comments: [i](#) Docs same as PQR35575

Change Log:

Modification Date ↑	Name	
31-Oct-2014	Subhrangsu Adhikari	saved

Section 4 - Task Comment

[Add Comment](#) [Threaded](#)

Owner	Date
Subhrangsu Adhikari	10/31/2014 01:59 PM
Ankur1 JAIN <i>Review</i> Approved	10/31/2014 02:28 PM
Stefan Juettner <i>Review</i> Approved	10/31/2014 04:14 PM
Agnes Ritter <i>Review</i> Approved for typically small quantities, after-market projects.	11/17/2014 03:19 PM
Robert Kunkel <i>Review</i> Approved	11/17/2014 06:30 PM
Arijit Goon <i>Review</i> Approved	11/18/2014 08:29 AM
Chandan Adhya <i>Review</i> Approved	12/18/2014 03:23 PM

Section 5 - Historical Product Qualification / Change Resuests

List of Previous Versions:

Qualification Id ↑	Product Qualification Status	Request Status	Due For Review Date
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No items

Review Details for Qualification Id

[Save Changes](#) [Cancel](#)

Product Qualification Direct Link: <https://www.sourcingservice.com/alstompowersource/S2/Main/ad/view/config.alstom.directAction.ViewProductQualification?qualificationID=PQR35580>

Supplier ID: amid510082
 Supplier Name: **HEAVY METAL AND TUBES LIMITED**
 Supplier Address: 1 Vijay Vi Heavy Metal AHMADABAD, 380009 India

Focus Product-Supplier Combination:

Qualification Id: PQR35580 [Create Action](#) [ReQualification / New Revision](#) [Extend Review Date](#)

Requester: Subhrangsu Adhikari

Section 1 - Product Details

Product Code: * 31351225A3 - Tubes from mill - Low Alloy - Cold Finished
 HACC Code: 31351225 - Boiler pressure parts - CS/Low alloy only
 Product Qualification Level: A
 Product Qualification Status: Initial Production Release
 Conditions/Restrictions: ⓘ (Make sure not to exceed 15 lines of text.)
 Due For Review Date: 20-Oct-2017
 Sent to Supplier:
 ERP Updated:

Section 2 - Responsibilities

Ordering Unit (Alstom Organization): * STIE 2-Pass Boilers Delhi...
 Ordering Unit Quality Contact: * Ankur1 JAIN (Approved on Friday, October 31, 2014)
 Ordering Unit Procurement Contact: * Agnes Ritter (Approved on Monday, November 17, 2014)
 Special Process Specialist: (no value)
 Product Owner Or Engineering: * Robert Kunkel (Approved on Monday, November 17, 2014)
 Requested Due Date: 15-Nov-2014

Associated Change Request:

Qualification Id ↑	Product Qualification Status	Request Status	Due For Review Date
No items			

Section 3 - Documentation

Public Documents: Classified Documents: 20141218_015311_ApprovalSheet.xls
 Classified Viewers: (no value)

Related Document Links: ⓘ

Related Document Links	Title
No items	

Comments: ⓘ

Change Log:

Modification Date ↑	Name	
31-Oct-2014	Subhrangsu Adhikari	saved
31-Oct-2014	Subhrangsu Adhikari	saved

Section 4 - Task Comment

[Add Comment](#) [Threaded](#)

Owner	Date
Subhrangsu Adhikari	10/31/2014 02:01 PM
Subhrangsu Adhikari Docs same as PQR35575	10/31/2014 02:02 PM
Ankur1 JAIN Review Approved	10/31/2014 02:28 PM
Stefan Juettner Review Approved	10/31/2014 04:13 PM
Agnes Ritter Review Approved for typically small quantities, after-market projects.	11/17/2014 03:19 PM
Robert Kunkel Review Approved	11/17/2014 06:30 PM
Arijit Goon Review Approved	11/20/2014 09:07 AM
Chandan Adhya Review Approved with condition aas below Controlled /protective atmosphere furnace to be used for normalizing operation to avoid scaling &	12/18/2014 03:23 PM

subsequently scale pit formation on tube surface.

Section 5 - Historical Product Qualification / Change Resuests

List of Previous Versions:

Qualification Id ↑	Product Qualification Status	Request Status	Due For Review Date
<i>No items</i>			

Save Changes **Cancel**

Review Details for Qualification Id

[Save Changes](#) [Cancel](#)

Product Qualification Direct Link: <https://www.sourcingservice.com/alstompowersource/S2/Main/ad/view/config.alstom.directAction.ViewProductQualification?qualificationID=PQR35582>

Supplier ID: amid510082
 Supplier Name: **HEAVY METAL AND TUBES LIMITED**
 Supplier Address: 1 Vijay Vi Heavy Metal AHMADABAD, 380009 India

Focus Product-Supplier Combination:

Qualification Id: PQR35582 [Create Action](#) [ReQualification / New Revision](#) [Extend Review Date](#)
 Requester: Subhrangsu Adhikari

Section 1 - Product Details

Product Code: * 31351225A4 - Tubes from mill - Low Alloy - Hot Finished
 HACC Code: 31351225 - Boiler pressure parts - CS/Low alloy only
 Product Qualification Level: A
 Product Qualification Status: Initial Production Release
 Conditions/Restrictions: [i](#) CS & AS (upto T22) grade hot finished & cold finished seamless tube upto 76.2 mm OD. CS & AS (upto P22) grade hot finished & cold finished pipe upto 168.3 mm OD SA 213 TP 347H tube upto 76.2 mm OD
 Due For Review Date: 20-Oct-2017
 Sent to Supplier:
 ERP Updated:

Section 2 - Responsibilities

Ordering Unit (Alstom Organization): * STIE 2-Pass Boilers Delhi...
 Ordering Unit Quality Contact: * Ankur1 JAIN *(Approved on Friday, October 31, 2014)*
 Ordering Unit Procurement Contact: * Agnes Ritter *(Approved on Monday, November 17, 2014)*
 Special Process Specialist: (no value)
 Product Owner Or Engineering: * Robert Kunkel *(Approved on Monday, November 17, 2014)*
 Requested Due Date: 15-Nov-2014

Associated Change Request:

Qualification Id ↑	Product Qualification Status	Request Status	Due For Review Date
No items			

Section 3 - Documentation

Public Documents: Classified Documents: 20141218_014834_ApprovalSheet.xls
 Classified Viewers: (no value)

Related Document Links: [i](#)

Related Document Links	Title
No items	

Comments: [i](#)

Docs same as PQR35575

Change Log:

Modification Date ↑	Name	
31-Oct-2014	Subhrangsu Adhikari	saved

Section 4 - Task Comment

[Add Comment](#) [Threaded](#)

Owner	Date
Subhrangsu Adhikari	10/31/2014 02:14 PM
Ankur1 JAIN <i>Review</i> Approved	10/31/2014 02:27 PM
Stefan Juettner <i>Review</i> Approved	10/31/2014 04:13 PM
Agnes Ritter <i>Review</i> Approved for typically small quantities, after-market projects.	11/17/2014 03:18 PM
Robert Kunkel <i>Review</i> Approved	11/17/2014 06:32 PM
Arijit Goon <i>Review</i> Approved	11/18/2014 08:28 AM
Chandan Adhya <i>Review</i> Approved with condition as below Controlled /protective atmosphere furnace to be used for normalizing heat treatment to avoid scaling & subsequently scale pit formation on tube surface	12/18/2014 03:18 PM

Section 5 - Historical Product Qualification / Change Resuests

List of Previous Versions:

Qualification Id ↑	Product Qualification Status	Request Status	Due For Review Date
<i>No items</i>			

[Save Changes](#) [Cancel](#)

Review Details for Qualification Id

[Save Changes](#) [Cancel](#)

Product Qualification Direct Link: <https://www.sourcingservice.com/alstompowersource/S2/Main/ad/view/config.alstom.directAction.ViewProductQualification?qualificationID=PQR35584>

Supplier ID: amid510082
 Supplier Name: **HEAVY METAL AND TUBES LIMITED**
 Supplier Address: 1 Vijay Vi Heavy Metal AHMADABAD, 380009 India

Focus Product-Supplier Combination:

Qualification Id: PQR35584 [Create Action](#) [ReQualification / New Revision](#) [Extend Review Date](#)
 Requester: Subhrangsu Adhikari

Section 1 - Product Details

Product Code: * 31351225A5 - Pipe - SA-335-106-B
 HACC Code: 31351225 - Boiler pressure parts - CS/Low alloy only
 Product Qualification Level: A
 Product Qualification Status: Initial Production Release
 Conditions/Restrictions: [f](#)
 (Make sure not to exceed 15 lines of text.)
 CS & AS (upto T22) grade hot finished & cold finished seamless tube upto 76.2 mm OD.
 CS & AS (upto P22) grade hot finished & cold finished pipe upto 168.3 mm OD
 SA 213 TP 347H tube upto 76.2 mm OD
 Due For Review Date: 20-Oct-2017
 Sent to Supplier:
 ERP Updated:

Section 2 - Responsibilities

Ordering Unit (Alstom Organization): * STIE 2-Pass Boilers Delhi...
 Ordering Unit Quality Contact: * Ankur1 JAIN *(Approved on Friday, October 31, 2014)*
 Ordering Unit Procurement Contact: * Agnes Ritter *(Approved on Monday, November 17, 2014)*
 Special Process Specialist: (no value)
 Product Owner Or Engineering: * Robert Kunkel *(Approved on Monday, November 17, 2014)*
 Requested Due Date: 15-Nov-2014

Associated Change Request:

Qualification Id ↑	Product Qualification Status	Request Status	Due For Review Date
No items			

Section 3 - Documentation

Public Documents: Classified Documents: 20141218_014350_ApprovalSheet.xls
 Classified Viewers: (no value)

Related Document Links: [f](#)

Related Document Links	Title
No items	

Comments: [f](#) Docs same as PQR35575

Change Log:

Modification Date ↑	Name	
31-Oct-2014	Subhrangsu Adhikari	saved

Section 4 - Task Comment

[Add Comment](#) [Threaded](#)

Owner	Date
Subhrangsu Adhikari	10/31/2014 02:18 PM
Ankur1 JAIN <i>Review</i> Approved	10/31/2014 02:27 PM
Stefan Juettner <i>Review</i> Approved	10/31/2014 04:13 PM
Agnes Ritter <i>Review</i> Approved typically for small quantities, aftermarket projects. OD – 4mm to 220mm Thk – 0.5mm to 25mm	11/17/2014 03:32 PM
Robert Kunkel <i>Review</i> Approved	11/17/2014 06:32 PM
Arijit Goon <i>Review</i> Approved	11/18/2014 08:29 AM
Chandan Adhya <i>Review</i> Approved	12/18/2014 03:13 PM

Section 5 - Historical Product Qualification / Change Resuests

List of Previous Versions:

Qualification Id ↑	Product Qualification Status	Request Status	Due For Review Date
<i>No items</i>			

[Save Changes](#) [Cancel](#)

Review Details for Qualification Id

[Save Changes](#) [Cancel](#)

Product Qualification Direct Link: <https://www.sourcingservice.com/alstompowersource/S2/Main/ad/view/config.alstom.directAction.ViewProductQualification?qualificationID=PQR35585>

Supplier ID: amid510082
 Supplier Name: **HEAVY METAL AND TUBES LIMITED**
 Supplier Address: 1 Vijay Vi Heavy Metal AHMADABAD, 380009 India

Focus Product-Supplier Combination:

Qualification Id: PQR35585 [Create Action](#) [ReQualification / New Revision](#) [Extend Review Date](#)
 Requester: Subhrangsu Adhikari

Section 1 - Product Details

Product Code: 31351225A6 - Low Alloy Steel - (EX:SA-335-P11, 12, 22)
 HACC Code: 31351225 - Boiler pressure parts - CS/Low alloy only
 Product Qualification Level: A
 Product Qualification Status: Initial Production Release
 Conditions/Restrictions: CS & AS (upto T22) grade hot finished & cold finished seamless tube upto 76.2 mm OD. CS & AS (upto P22) grade hot finished & cold finished pipe upto 168.3 mm OD SA 213 TP 347H tube upto 76.2 mm OD
 Due For Review Date: 20-Oct-2017
 Sent to Supplier:
 ERP Updated:

Section 2 - Responsibilities

Ordering Unit (Alstom Organization): * STIE 2-Pass Boilers Delhi...
 Ordering Unit Quality Contact: * Ankur1 JAIN (Approved on Friday, October 31, 2014)
 Ordering Unit Procurement Contact: * Agnes Ritter (Approved on Monday, November 17, 2014)
 Special Process Specialist: (no value)
 Product Owner Or Engineering: * Robert Kunkel (Approved on Monday, November 17, 2014)
 Requested Due Date: 15-Nov-2014

Associated Change Request:

Qualification Id ↑	Product Qualification Status	Request Status	Due For Review Date
No items			

Section 3 - Documentation

Public Documents: Classified Documents: 20141218_014213_ApprovalSheet.xls
 Classified Viewers: (no value)

Related Document Links:

Related Document Links	Title
No items	

Comments:

Change Log:

Modification Date ↑	Name	
31-Oct-2014	Subhrangsu Adhikari	saved
31-Oct-2014	Subhrangsu Adhikari	saved

Section 4 - Task Comment

[Add Comment](#) [Threaded](#)

Owner	Date
Subhrangsu Adhikari	10/31/2014 02:20 PM
Ankur1 JAIN Review Approved	10/31/2014 02:26 PM
Stefan Juettner Review Approved	10/31/2014 04:12 PM
Agnes Ritter Review Approved typically for small quantities, aftermarket projects. OD – 4mm to 220mm Thk – 0.5mm to 25mm	11/17/2014 03:31 PM
Robert Kunkel Review Approved	11/17/2014 06:28 PM
Arijit Goon Review Approved	11/18/2014 08:28 AM
Chandan Adhya Review Approved with condition as below	12/18/2014 03:12 PM

Controlled / protective atmosphere furnace is to be used for normalizing operation to avoid scaling & subsequent scale pit mark on pipe surface.

Section 5 - Historical Product Qualification / Change Requests

List of Previous Versions:

Qualification Id ↑	Product Qualification Status	Request Status	Due For Review Date
<i>No items</i>			

[Save Changes](#) [Cancel](#)

Review Details for Qualification Id

[Save Changes](#) [Cancel](#)

Product Qualification Direct Link: <https://www.sourcingservice.com/alstompowersource/S2/Main/ad/view/config.alstom.directAction.ViewProductQualification?qualificationID=PQR35592>

Supplier ID: amid510082
 Supplier Name: **HEAVY METAL AND TUBES LIMITED**
 Supplier Address: 1 Vijay Vi Heavy Metal AHMADABAD, 380009 India
 Focus Product-Supplier Combination:

Qualification Id: PQR35592 [Create Action](#) [ReQualification / New Revision](#) [Extend Review Date](#)

Requester: Subhrangsu Adhikari

Section 1 - Product Details

Product Code: * 31231219A1 - STAINLESS STEEL(TP347H, TP304H ETC.) COLD FINISHED
 HACC Code: 31231319 - Stainless steel tubing
 Product Qualification Level: A
 Product Qualification Status: Initial Production Release
 Conditions/Restrictions: ⓘ (Make sure not to exceed 15 lines of text.)
 Due For Review Date: 20-Oct-2017
 Sent to Supplier:
 ERP Updated:

Section 2 - Responsibilities

Ordering Unit (Alstom Organization): * STIE 2-Pass Boilers Delhi...
 Ordering Unit Quality Contact: * Ankur1 JAIN (Approved on Sunday, November 9, 2014)
 Ordering Unit Procurement Contact: * Agnes Ritter (Approved on Monday, November 17, 2014)
 Special Process Specialist: (no value)
 Product Owner Or Engineering: * Robert Kunkel (Approved on Monday, November 17, 2014)
 Requested Due Date: 15-Nov-2014

Associated Change Request:

Qualification Id ↑	Product Qualification Status	Request Status	Due For Review Date
No items			

Section 3 - Documentation

Public Documents: Classified Documents: 20141218_013653_ApprovalSheet.xls
 Classified Viewers: (no value)

Related Document Links: ⓘ

Related Document Links	Title
No items	

Comments: ⓘ Docs same as PQR 35575

Change Log:

Modification Date ↑	Name	
31-Oct-2014	Subhrangsu Adhikari	saved
31-Oct-2014	Subhrangsu Adhikari	saved

Section 4 - Task Comment

[Add Comment](#) [Threaded](#)

Owner	Date
Subhrangsu Adhikari	10/31/2014 03:48 PM
Stefan Juettner Review Approved	10/31/2014 04:15 PM
Ankur1 JAIN Review Approved	11/10/2014 11:19 AM
Agnes Ritter Review Approved for typically small quantities, after-market projects.	11/17/2014 03:16 PM
Robert Kunkel Review Approved	11/17/2014 06:27 PM
Arijit Goon Review Approved	11/19/2014 02:53 PM
Chandan Adhya Review Approved	12/18/2014 03:06 PM

Section 5 - Historical Product Qualification / Change Resuests

List of Previous Versions:

No items

Qualification Id ↑	Product Qualification Status	Request Status	Due For Review Date
<i>No items</i>			
